

SOUTH PRODUCTION NOTES

Aug 13, 2015

Midnight Shift notes

BASF EMPLOYEES

260 Last Recordable

194 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Work on reprogramming the powder system as well as the ammonia pump will continue through Thursday. Hold line until further notice – may restart Friday.

#1 RC / AI 3952:

Holding the several bags on floor until restarting line.

Trimer: Stage 3 was inspected and no issues found.

#2 MED line / Cu 0860:

Holding for engineering....may restart line by Thursday – searching for specific Bimodal Cu 3818 bags in rail shed (Lot 508, bags 9 and 16). We will restart line after these are found and brought the powder room. Plan is to run out the Unimodal material currently in the powder room hopper, then the two bags from Lot 508. Details to come on Thursday (Quach).

#2 RC/ Cu 0860:

Hold until next material on line #2 made (see above).

#3 MED line / D-1702:

Continue batches until out of Versal 300 (should only have a couple batches worth remaining tonight).

#3 RC / D-1702:

Feeding continue. Need to get to Lot 61 bag 2+

#4 RC / D-0222 next

Calcliner coming down and should be ready to run sand through early part of midnight shift. Will fill approx. 800 lbs sand into bag, lift into hopper and run through. All material that comes off will be haz waste, then follow clean-up sheet on GL desk.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed. We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

#6 RC & Dryer / D 1756

Maintenance is in the process of evaluating the Sly scrubber / CTO control valve. For now, will have Lucas inspect and clean/repair/replace scrubber nozzles as needed, and Ameriwaste is tentatively scheduled to come in on Friday to look at the inside of the scrubber.

West Pfaudler / D-0222

Continue batches.

Base material is here and has been moved up to 3rd floor.

East Pfaudler/ D 1756:

Pipeline is full. Down until we get #6 and SLY scrubber back.

6 Tank:

Tank empty

7 Tank: KLP solution

Need to fill out Tank sheet every shift. Will need new tank made probably Thursday

National Dryer / D-0222

Continue

PK Blender: 3915 Pill Mix

No change since Tuesday afternoon:

Early on afternoon shift Tuesday operator tried starting batch but had high dp reading and could not get the DC in range. Soon after, he was pulled to work on Strikes. Need to inspect bags and try to get pressure drop lowered, then work on batches of pill mix. If dp does not stay in range, may have a bag issue (might need to inspect the bags, if not already done).

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / QVAM:

Running, should come down again midnight shift early Thursday morning. Will need to level recent loads, as well.

Tower 6 / Cu 0860:

Running, should come down on day shift Thursday. North screener should be ready – if so, start screening.

North Screener / Cu 0860:

Finishing screener Wed afternoon, should be ready.

South Screener / DPT 0101 done, E 474 next:

DPT finished, need to break down and clean up for E 474

#2662 (west) Pill Machine / AI-3915:

Need Page to install pipe, and then we need to finish making connections. Should be running at the end of day shift.

Need DC connections re-installed DL-Page needed to make a new pc of piping that should be installed on Wednesday day shift.

#2664 (east) Pill Machine / AI-3915:

Pill machine was down afternoon shift (would not restart). Electrician notified, trying to get restarted.

TK #2 / V 2010:

Done

TK #4 / Cu 0540:

Continue loading and unloading.

The correct screens have been found.

We are starting on bag 7 of lot #14.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

We were waiting on the shield for the Bismuth pump as of 1:40 PM, however do not have personnel on next two shifts to run. Will restart on Thur morning.

Last of the shepherd copper was brought over from the shipping. We have approx. 10 totes then we will need copper from the north end.

PRODUCTION PRIORITIES:

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tableting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**